

### **Session Objectives**

By the end of this session, students will be able to:

Define racemic modification

Discuss factors which lead to formation of racemic modification

> Explain various methods for resolving racemic mixtures

- It is a process where by a racemic modification is separated into its two enantiomers
- It is quantitative and sometimes only one isomer will be isolated
- Several methods have been developed and type of separation will be selected depending upon the nature of compound

### 1) Mechanical separation

- Introduced by Pasteur and also known as spontaneous resolution by crytallisation
- Applicable only for the racemic mixtures where the crystal forms of enantiomers are enantiomorphous – which are separated by hand

- Pasteur separated sodium ammonium tartrate racemate in this way
- He crystallized sodium ammonium tartrate racemate from a concentrated solution at room temperature below 28 °C and separated mechanically

### 2) Preferential crystallization through inoculation

- Supersaturated solution of the racemic modification is treated with a crystal of one enantiomer, this form is precipitated
- Resolution of glutamic acid by inoculation has been perfectly suitable for industrial use
- But this method was found impractical with amino acids

### 3) Biochemical separation

- Certain bacteria and moulds when they grow in dilute solution of racemic modification, destroy one enantiomer
- For example, *Pencillium glaucum* when grown in solution of racemic ammonium tartrate, attacks the (+)-form and leaves (-)-form

#### Drawbacks

- Dilute solutions must be used, so amounts obtained will be small
- One form is always destroyed and other form is not always obtained in 50%, some may also be destroyed
- To find a microorganism which will attack only one enantiomer

#### 4) Conversion into diastereoisomers

- Best of all methods of resolution
- Racemic modification is treated with optically active substance
- Diastereoisomers produced are separated by fractional crystallization
- For example, racemic acids can be separated by optically active bases

 $(D_{acid} + L_{acid}) + 2D_{base} \longrightarrow (D_{acid} D_{base}) + (L_{acid} D_{base})$ 

• Now the two diastereoisomers can be separated by fractional crystallization

- Enantiomers of acids can be regenerated by hydrolysis with inorganic acids or with alkalis
- Further purification can be done by chromatography
- For resolution, compounds used are-
- Acids: optically active bases are alkaloids- brucine, quinine, strychnine, morphine, cinchonine
- Bases: optically active acids used are tartaric acid, camphor-β-sulphonic acid
- Alcohols: converted to acid ester using succinic or phthalic anhydride
- Aldehydes and ketones: by means of optically active hydrazines
- Amino compounds: by means of optically active aldehydes

### 5) Chromatography

- Optically active substances may be selectively adsorbed by some optically active adsorbent
- For example, Henderson and Rule (1939) partially resolved p-Phenylene bisimino camphor on lactose as adsorbent
- Bradley and Easty (1951) have found that wool and casein selectively adsorb (+)-mandelic acid from an aqueous solution of (  $\pm$  )-mandelic acid
- Separation of quinine and quinidine, cinchonine and cinchonidine by passing through silica gel

- 6) Resolution through formation of Molecular Complexes
- Common method of resolution because of weak interactions between substrate and resolving agent
- Other methods involves formation of stable salts or covalent compounds
- Complexes should be easy to form and easy to decompose
- For example, complexation with platinum reagents has been used to resolve trans-cyclooctane

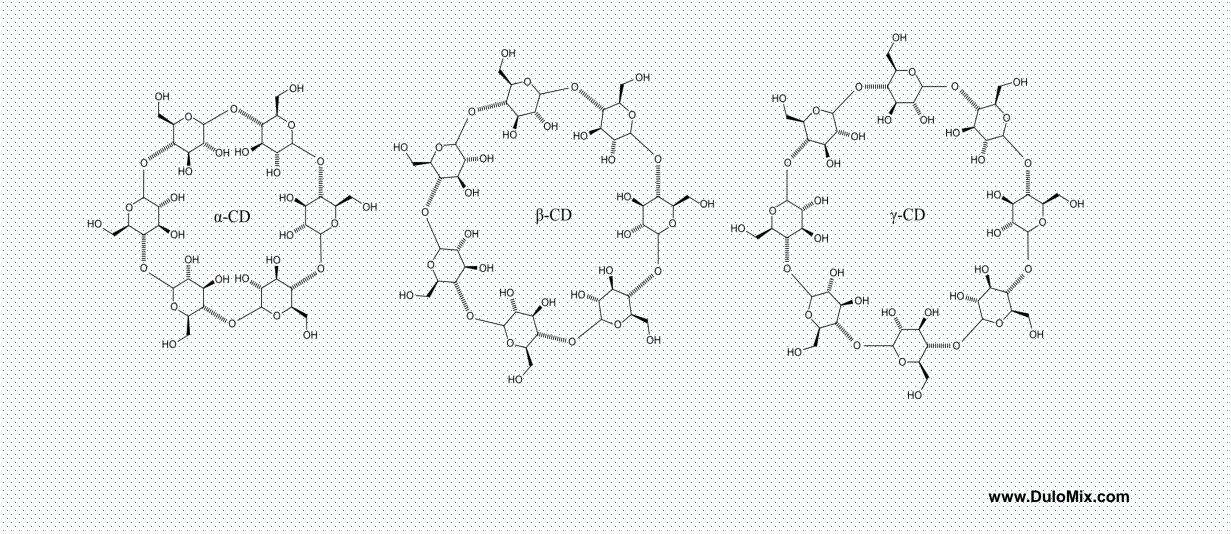
### 7) Biochemical methods of resolution using enzymes

- Laboratory reduction of 2-butanone gives racemic product of 2-butanol
- But reduction in the presence of chiral enzyme gives optically pure (R)-2-butanol
- Easy to acetylate racemic alcohol and treat racemic esters with lipase
- One enantiomer is hydrolyzed to alcohol while other remains as ester
- Further separated by chromatography
- Enzyme acyalse 1 (hog kidney acylase) is capable of hydrolyzing amide links (-NHAc) of L-amino acids only (stereospecificity)

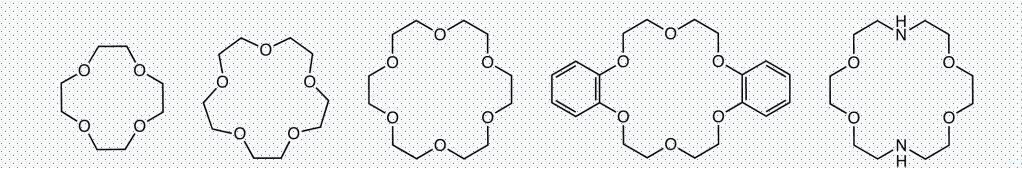
### 8) Resolution via chiral recognition and Inclusion compounds

- Chiral recognition- only one enantiomer fits into chiral host activity, while the other does not
- Generally both diastereoisomers may be formed, one is formed more readily than other
- For example, aqueous solution of rac-amine salt is mixed with chloroform solution of optically active crown ether, could separate complex of chiral crown ether and (R) amine salt
- Cyclodextrins (CDs) are made up of six, seven or eight glucose units connected in a large ring termed as α, β and γ CDs
- CDs are of tub shape with primary OH groups projecting from narrow side and secondary OH groups from wide side
- Can be used for resolution of variety of compounds via inclusion complexes

### Structure of cyclodextrins



### Structures of common crown ethers



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### Summary

- Racemic modification is separation of its isomers
- Supersaturated solution of the racemic modification is treated with a crystal of one enantiomer, this form is precipitated
- Racemic modification is treated with optically active substance is the best method
- Optically active substances may be selectively adsorbed by some optically active adsorbent

